



### **FITTING INSTRUCTIONS FRONT LIP PLUG&PLAY**

**THE FOLLOWING INSTRUCTIONS ARE SUITABLE WITH THE FOLLOWING ITEM CODES:**

**AR15907 - AR15908 - AR1G04 - AR1G05 - ARBRE03 - ARBRE04 - ARGIU03 - ARGIU04 - ARGIU05 -  
ARGIU06**

**CAUTION: IT IS STRONGLY RECOMMENDED TO HAVE THIS PART INSTALLED BY PROFESSIONAL  
PEOPLE WITH TOP QUALITY MATERIALS, IN ORDER TO OBTAIN A PERFECT FITMENT.**

**RETURNS OR REPLACEMENTS OF MODIFIED / DAMAGED PARTS ARE NOT ACCEPTED.**

**FOR ANY DOUBT YOU CAN ALWAYS CONTACT US.**

**CLEAN AND DEGREASE CAREFULLY THE LOWER BUMPER AREA WHERE WE WILL APPLY THE FRONT  
LIP.**

**CLEAN AND DEGREASE THE HIGHLIGHTED SURFACE AS IN THE PICTURE ON THE FRONT LIP WHERE  
WE ARE GOING TO APPLY THE GLUE.**



APPLY ACTIVATOR PRIMER ON THE AREA HIGHLIGHTED ON THE FRONT LIP, AS WELL AS ON THE BUMPER AREA WHERE THE GLUE WILL BOND.

APPLY A STRIP OF WINDSCREENS GLUE (OR EQUIVALENT, HIGH-ADHESION PROFESSIONAL ONE-COMPONENT) ON THE AREA HIGHLIGHTED ON THE FRONT LIP (SEE PICTURE).

XXX NO PICTURE XXX

UNDO THE ORIGINAL BOLTS ON THE BOTTOM OF THE FRONT BUMPER AND APPROACH THE FRONT LIP IN CORRESPONDENCE WITH THE ORIGINAL HOLES, THEN SCREW THE WHOLE THING TOGETHER USING THE SAME BOLTS PREVIOUSLY UNSCREWED (SEE PICTURE).



REMOVE ANY GLUE LEAKING IF PRESENT.

THE FRONT LIPS FOR ALFA ROMEO GIULIA SUPER / VELOCE INCLUDE THE ADDITION OF TWO BOLTS AND NUTS AT THE ENDS, WHERE THE BUMPER PRESENTS A HOLE WITHOUT A BOLT.



PROCEED TO OPEN THE DRIVERS SIDE'S WHEEL ARCH LINER (THE FIRST TWO SCREWS) TO BE ABLE TO ACCESS INSIDE THE BUMPER.





INSERT A M6 SELF-LOCKING NUT WITH WASHER AT LEAST 20 MM IN DIAMETER IN THE HOLE ON THE BUMPER.



SCREW THE M6 BOLT WITH A 20 MM DIAMETER WASHER FROM THE OUTSIDE UNTIL FULL TIGHTENING.

CLOSE THE WHEEL ARCH LINER.

PROCEED IN THE SAME WAY ON THE OPPOSITE SIDE OF THE BUMPER.

THE GLUE WILL BE COMPLETELY DRY AFTER 24 HOURS. AFTER THIS PERIOD IT WILL BE POSSIBLE TO EXCEED SPEED OF MORE THAN 200 KM/H WITHOUT RISK OF DETACHMENT OF THE FRONT LIP.



**CAUTION:**

- DO NOT INSTALL THIS COMPONENT ON VEHICLES OTHER THAN THE ONE INDICATED
- ANNUALLY CHECK THE BONDING STATE OF THE COMPONENT (CHECK THE TIGHTENING OF ANY BOLTS IF PRESENT) AND ITS INTEGRITY
- IN THE EVENT OF AN IMPACT OR DAMAGE TO A COMPONENT, IMMEDIATELY CHECK THE FASTENING POINTS AND IN THE EVENT OF COMPROMISED STABILITY PROCEED TO REMOVE THE SAME OR ITS PART (IF FRAGMENTED IN MULTIPLE PARTS), THEN GO TO THE CLOSEST GARAGE/BODYSHOP POSSIBLE FOR EVENTUAL CHECK / REPAIR AND / OR REPLACEMENT / REMOVAL OF THE SAME
- THE COMPONENT MUST NOT BE MODIFIED OR CUSTOMIZED, OTHERWISE WARRANTY IS LOST AND / OR UNSUITABILITY FOR CIRCULATION

STILE ITALIA IS A TRADEMARK OWNED BY LCF - LAVORAZIONI COMPOSITI FIUMANI DI FRANCESCO VERARDO